## APPENDIX B IMPLEMENTATION SCHEDULE OF RECOMMENDED MITIGATION MEASURES

## Implementation Schedule of Recommended Mitigation Measures

This section presents the implementation schedule of mitigation measures for the Project. **Table B.1** summarises the details of the recommended mitigation measures for all works areas. For each recommended mitigation measures, both the location and timing for the measure have clearly been identified as well as the parties responsible for implementing the measure and for maintenance (where applicable).

## Table B.1 Implementation Schedule of Recommended Mitigation Measures

		Location / Duration of	Implementation	Imple	mentation	Stage*			
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines		
Air Quality Im	pact								
Construction Pl	hase								
3.6.1.6	Watering once per every two hours on active works areas to reduce dust emission.	All active works areas during construction phase	Contractor		$\checkmark$		Air Pollution Control Ordinance (APC Air Pollution Control (Construction Du Regulation; HKAQO; Techni		
3.8.1.1	Dust suppression measures stipulated in the Air Pollution Control (Construction Dust) Regulation and good site practices listed below shall be carried out to further minimize construction dust impact:	Construction Sites	Contractor		$\checkmark$		Memorandum on Environmental Impac Assessment Process (EIAO-TM)		
	• Use of regular watering to reduce dust emissions from exposed site surfaces and unpaved roads, particularly during dry weather.								
	Use of frequent watering for particularly dusty construction areas and areas close to ASRs.								
	• Side enclosure and covering of any aggregate or dusty material storage piles to reduce emissions. Where this is not practicable owing to frequent usage, watering shall be applied to aggregate fines.	able							
	Open stockpiles shall be avoided or covered. Where possible, prevent placing dusty material storage piles near ASRs.								
	Tarpaulin covering of all dusty vehicle loads transported to, from and between site locations.								
	Establishment and use of vehicle wheel and body washing facilities at the exit points of the site.								
	<ul> <li>Provision of wind shield and dust extraction units or similar dust mitigation measures at the loading area of barging point, and use of water sprinklers at the loading area where dust generation is likely during the loading process of loose material, particularly in dry seasons/ periods.</li> </ul>								
	• Provision of not less than 2.4m high hoarding from ground level along site boundary where adjoins a road, streets or other accessible to the public except for a site entrance or exit.								
	Imposition of speed controls for vehicles on site haul roads.								
	• Where possible, routing of vehicles and positioning of construction plant should be at the maximum possible distance from ASRs.								
	Instigation of an environmental monitoring and auditing program to monitor the construction process in order to enforce controls and modify method of work if dusty conditions arise.								
Operation Phas	Se								
3.5.2.4	Biogas generated will be stored in the biogas holders. The stored biogas will go through the sulphur absorption vessels to remove the hydrogen sulphide (H <sub>2</sub> S) before passing to the combined heat and power (CHP) generator.	YLEPP / Operation Phase	Operator	$\checkmark$		V			
3.6.3.2 – 3.6.3.5	Install selective catalytic reduction (SCR) to control Nitrogen Dioxide (NO <sub>2</sub> ) emission at the exhausts of the CHP, boiler and ammonia stripping unit.	YLEPP / Operation Phase	Operator	$\checkmark$		$\checkmark$			
3.6.2.9 and 3.7.2.1	Install an activated carbon filter with odour (ammonia) removal efficiency of at least 70% at the ammonia stripping unit exhaust.	YLEPP / Operation Phase	Operator	$\checkmark$		V			
3.7.2.1	All the odour sources in YLEPP should be covered and all odourous gas should be treated at the deodourizers (DOs) with 90% - 95% odour removal efficiency before venting to the atmosphere.	YLEPP / Operation Phase	Operator	$\checkmark$		V	EIAO-TM		
Noise Impact				1	1	1			
Construction Pl	L								

	Environmental Distortion Measures	Location / Duration of	Implementation	Impler	nentation	Stage*	Polovant Logiclation & Cuidelines
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
4.8.1	Movable noise barriers are recommended for hydraulic breakers mounted on excavators to be adopted during construction.	Construction sites	Contractor		$\checkmark$		EIAO-TM; Noise Control Ordinance
	Good site practices listed below and the noise control requirements stated in EPD's "Recommended Pollution Control Clauses for Construction Contracts" should be included in the Contract Specification for the Contractors to follow and should be implemented to further minimize the potential noise impacts during the construction phase of the Project.						(NCO)
	Quiet PME, such that those listed in EPD's Quality Powered Mechanical Equipment, should be considered for construction works to further minimize the potential construction noise impact.						
	Only well-maintained plant should be operated on-site and plant should be serviced regularly during the construction programme.						
	Silencers or mufflers on construction equipment should be utilised and should be properly maintained during the construction programme.						
	Mobile plant, if any, should be sited as far away from noise sensitive receivers (NSRs) as possible.						
	<ul> <li>Machines and plant (such as trucks) that may be in intermittent use should be shut down between work periods or should be throttled down to a minimum.</li> </ul>						
	Plant known to emit noise strongly in one direction should, wherever possible, be orientated so that the noise is directed away from the nearby NSRs						
	Material stockpiles and other structures should be effectively utilised, wherever practicable, in screening noise from on-site construction activities.						
Operation Pha	Se Contraction of the second sec					1	
4.8.2	Fixed plant noise sources (except extraction fans) should be located within plantroom with silencers at air inlet and outlet and a sound proof door. Ventilation fans should be installed with silencers. Commissioning test should be conducted to ensure fixed plant noise impact would comply with the relevant noise standards	YLEPP / Operational Phase	Project Proponent	V		1	EIAO-TM; NCO
Water Quality	Impact		1			1	
Construction F	hase						
5.8.1.2	Water used in ground boring and drilling for site investigation or rock / soil anchoring should as far as practicable be re-circulated after sedimentation. When there is a need for final disposal, the wastewater should be discharged into storm drains via silt removal facilities.	Construction Sites / Construction Phase	Contractor		$\checkmark$		WPCO; EIAO-TM
5.8.1.3	All vehicles and plant should be cleaned before they leave a construction site to minimise the deposition of earth, mud, debris on roads. A wheel washing bay should be provided at every site exit if practicable and wash-water should have sand and silt settled out or removed before discharging into storm drains. The section of construction road between the wheel washing bay and the public road should be paved with backfill to reduce vehicle tracking of soil and to prevent site run-off from entering public road drains.	Construction Sites / Construction Phase	Contractor		$\checkmark$		Professional Persons Environmental Consultative Committee (ProPECC) Practice Note (PN) 1/94; WPCO; Waste Disposal Ordinance (WDO)
5.8.1.4	Good site practices should be adopted to remove rubbish and litter from construction sites so as to prevent the rubbish and litter from spreading from the site area. It is recommended to clean the construction sites on a regular basis.	Construction Sites / Construction Phase	Contractor		$\checkmark$		WPCO; EIAO-TM
5.8.1.5 – 5.8.1.6	The site practices outlined in ProPECC PN 1/94 "Construction Site Drainage" should be followed where applicable to minimise surface run-off and the chance of erosion. Surface run-off from construction sites should be discharged into storm drains via adequately designed sand / silt removal facilities such as sand traps, silt traps and sedimentation basins. Channels, earth bunds or sand bag barriers should be provided on site to properly direct stormwater to such silt removal facilities. Perimeter channels at site boundaries should be provided as necessary to intercept storm run-off from outside the site so that it will not wash across the site. Catchpits and perimeter channels should be constructed in advance of site formation works and earthworks.		Contractor		$\checkmark$		WPCO; EIAO-TM; ProPECC PN 1/94
5.8.1.7	Silt removal facilities, channels and manholes should be maintained and the deposited silt and grit should be removed regularly (as well as at the onset of and after each rainstorm) to prevent overflows and localised flooding.	Construction Sites / Construction Phase	Contractor		$\checkmark$		WPCO; EIAO-TM
5.8.1.8	Construction works should be programmed to minimise soil excavation in the wet season (i.e. April to September). If soil excavation cannot be avoided in these months or at any time of year when rainstorms are likely, temporarily exposed slope surfaces should be covered e.g. by tarpaulin, and temporary access roads should be protected by crushed stone or gravel, as excavation proceeds. Intercepting channels should be provided (e.g. along the crest / edge of excavation) to prevent storm run-off from washing across exposed soil surfaces.		Contractor		$\checkmark$		WPCO; EIAO-TM

<b>FIA 5 (</b>		Location / Duration of	Implementation	Imple	mentation	Stage*	
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
5.8.1.9	Earthworks final surfaces should be well compacted and the subsequent permanent work or surface protection should be carried out immediately after the final surfaces are formed to prevent erosion caused by rainstorms. Appropriate drainage like intercepting channels should be provided where necessary.	Construction Sites / Construction Phase	Contractor		$\checkmark$		WPCO; EIAO-TM
5.8.1.10	Measures should be taken to minimise the ingress of rainwater into trenches. If excavation of trenches in the wet season is necessary, they should be dug and backfilled in short sections. Rainwater pumped out from trenches or foundation excavations should be discharged into storm drains via silt removal facilities.	Construction Sites / Construction Phase	Contractor		1		WPCO; EIAO-TM
5.8.1.11	Construction materials (e.g. aggregates, sand and fill material) on sites should be covered with tarpaulin or similar fabric during rainstorms.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM
5.8.1.12	Manholes (including newly constructed ones) should always be adequately covered and temporarily sealed so as to prevent silt, construction materials or debris from getting into the drainage system, and to prevent storm run-off from getting into foul sewers. Discharge of surface run-off into foul sewers must always be prevented in order not to unduly overload the foul sewerage system.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM
5.8.1.13	The practices outlined in Environment, Transport and Works Bureau (ETWB) TC (Works) No. 5/2005 Protection of natural streams/rivers from adverse impacts arising from construction works" should also be adopted where applicable to minimise the water quality impacts upon any natural streams or surface water systems.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM; ETWB TC (Works) No. 5/2005
5.8.1.14	Sufficient chemical toilets should be provided in the works areas. A licensed waste collector should be deployed to clean the chemical toilets on a regular basis.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM
5.8.1.15	Notices should be posted at conspicuous locations to remind the workers not to discharge any sewage or wastewater into the surrounding environment.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM
5.8.1.16	Contractor must register as a chemical waste producer if chemical wastes would be produced from the construction activities. The WDO (Cap 354) and its subsidiary regulations in particular the Waste Disposal (Chemical Waste) (General) Regulation, should be observed and complied with for control of chemical wastes.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM, WDO
5.8.1.17	Any service shop and maintenance facilities should be located on hard standings within a bunded area, and sumps and oil interceptors should be provided. Maintenance of vehicles and equipment involving activities with potential for leakage and spillage should only be undertaken within the areas appropriately equipped to control these discharges.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM
5.8.1.18	Disposal of chemical wastes should be carried out in compliance with the WDO. The Code of Practice on the Packaging, Labelling and Storage of Chemical Wastes published under the WDO should be followed to avoid leakage or spillage of chemicals.	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM; WDO
5.8.1.19	All the runoff and wastewater generated from the works areas should be treated so that it satisfies all the standards listed in the Technical Memorandum on Standards for Effluents Discharged into Drainage and Sewerage Systems, Inland and Coastal Waters (TM-DSS).	Construction Sites / Construction Phase	Contractor		V		WPCO; EIAO-TM; (TM-DSS)
Design and O	peration Phases						
5.8.2	Best Management Practices (BMPs) to reduce storm water and non-point source pollution are also proposed as follows: Design Measures	Project site / Design and Operation Phase	Project Proponent	V		V	WPCO; ProPECC PN 5/93
	• Exposed surface shall be avoided within the the proposed development to minimise soil erosion. Development site shall be either hard paved or covered by landscaping area where appropriate to reduce soil erosion.						
	• The existing watercourses in adjacent to the Project site will be retained to maintain the original flow path. The drainage system will be designed to avoid flooding.						
	Devices/ Facilities to Control Pollution						
	Screening facilities such as standard gully grating and trash grille, with spacing which is capable of screening off large substances such as fallen leaves and rubbish should be provided at the inlet of drainage system.						
	Road gullies with standard design and silt traps should be provided to remove particles present in stormwater runoff, where appropriate.						
	Administrative Measures						
	Good management measures such as regular cleaning and sweeping of road surface/ open areas are suggested. The road surface/ open area cleaning should also be carried out prior to occurrence rainstorm.						

	Environmental Protection Measures	Location / Duration of	Implementation	Implementation Stage*			
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
	Manholes, as well as stormwater gullies, ditches provided at the Project site should be regularly inspected and cleaned (e.g. monthly). Additional inspection and cleansing should be carried out before forecast heavy rainfall.						
5.8.2.8	Dual power sources from different power sub-stations should be provided to prevent the occurrence of power failure. In addition, standby facilities for the main treatment units (including the effluent pumping station and side-stream ammonia stripping plant) and standby equipment parts / accessories should also be provided in order to minimise the chance of emergency discharge. By-pass mechanism is recommended for both coarse screen and fine screen channels in the inlet works such that the sewage can be diverted to the downstream treatment units without the need for triggering overflow. The peaking factors shall also be applied for all major treatment units and electrical and mechanical equipment to avoid equipment failure. Government departments including but not limited to EPD, WSD and AFCD as well as the key stakeholders for mariculture and fisheries in Deep Bay should be informed as soon as possible in case of any emergency discharge so that appropriate actions can be taken.	Project site / Design and Operation Phase	Project Proponent	V		V	WPCO
5.8.2.9	An Emergency Response Plan will be formulated prior to commissioning of YLEPP to set out the emergency response procedures and actions to be followed in case of equipment or sewage treatment failure. The plant operators of YLEPP should carry out necessary follow-up actions according to the procedures of the contingency plan to minimise any impacts on the identified WSRs due to emergency bypass. Regular maintenances and inspections to all treatment units, penstocks and plant facilities are necessary to maintain a good operation condition. A follow-up water quality monitoring exercise shall be conducted after each emergency discharge event to monitor the recovery of water quality in the vicinity.	Project site / Design and Operation Phase	Project Proponent	1		V	WPCO
5.8.2.10	If capacity of San Wai STW allows, part of the raw sewage from Ping Shun Street Pumping Stations could be temporarily diverted to San Wai STW in case of emergency discharge, so that the inflow quantity to YLEPP as well as the emergency discharge loading can be minimised.	Project site / Design and Operation Phase	Project Proponent	V		$\checkmark$	WPCO
5.8.2.11	Chemical should be stored on site at bunded area and separate drainage system as appropriate should be provided to avoid any spilled chemicals from entering the storm drain in case of accidental spillage. Also, adequate tools for cleanup of spilled chemicals should be stored on site and appropriate training shall be provided to staffs to further prevent potential adverse water quality impacts from	Project site / Design and Operation Phase	Project Proponent	$\checkmark$		$\checkmark$	WPCO
	happening.						
Waste Manag	Jement Implication						
	jement Implication						
Construction I	jement Implication	Construction Sites	Contractor		√		Waste Disposal Ordinance (WDO)
Construction I	Jement Implication	Construction Sites	Contractor		√		Waste Disposal Ordinance (WDO)
Construction I	Phase Good Site Practices	Construction Sites	Contractor		1		Waste Disposal Ordinance (WDO)
Construction I		Construction Sites	Contractor		√		Waste Disposal Ordinance (WDO)
Construction I		Construction Sites	Contractor		~		Waste Disposal Ordinance (WDO)
Construction I		Construction Sites	Contractor		N		Waste Disposal Ordinance (WDO)
Construction I	gement Implication         Phase         Good Site Practices         Recommendations for good site practices during the construction phase include:         • Nomination of approved personnel, such as a site manager, to be responsible for good site practices, and making arrangements for collection of all wastes generated at the site and effective disposal to an appropriate facility;         • Training of site personnel in proper waste management and chemical waste handling procedures;         • Provision of sufficient waste reception/ disposal points, of a suitable vermin-proof design that minimises windblown litter;	Construction Sites	Contractor		√		Waste Disposal Ordinance (WDO)
Construction I		Construction Sites	Contractor		 √		Waste Disposal Ordinance (WDO)
Construction I	Phase  Good Site Practices  Recommendations for good site practices during the construction phase include:  Nomination of approved personnel, such as a site manager, to be responsible for good site practices, and making arrangements for collection of all wastes generated at the site and effective disposal to an appropriate facility;  Training of site personnel in proper waste management and chemical waste handling procedures;  Provision of sufficient waste reception/ disposal points, of a suitable vermin-proof design that minimises windblown litter;  Arrangement for regular collection of waste for transport off-site and final disposal;  Appropriate measures to minimise windblown litter and dust during transportation of waste by either covering trucks or by transporting wastes in enclosed containers;	Construction Sites	Contractor		√		Waste Disposal Ordinance (WDO)
Construction I	Phase  Good Site Practices  Recommendations for good site practices during the construction phase include:  Nomination of approved personnel, such as a site manager, to be responsible for good site practices, and making arrangements for collection of all wastes generated at the site and effective disposal to an appropriate facility;  Training of site personnel in proper waste management and chemical waste handling procedures;  Provision of sufficient waste reception/ disposal points, of a suitable vermin-proof design that minimises windblown litter;  Arrangement for regular collection of waste for transport off-site and final disposal;  Appropriate measures to minimise windblown litter and dust during transportation of waste by either covering trucks or by transporting wastes in enclosed containers;  Regular cleaning and maintenance programme for drainage systems, sumps and oil interceptors;  A recording system for the amount of wastes generated, recycled and disposed (including the disposal sites) should be proposed;	Construction Sites	Contractor		\ \ \		Waste Disposal Ordinance (WDO)
Construction I 6.6.1.3	Phase  Good Site Practices  Recommendations for good site practices during the construction phase include:  Nomination of approved personnel, such as a site manager, to be responsible for good site practices, and making arrangements for collection of all wastes generated at the site and effective disposal to an appropriate facility;  Training of site personnel in proper waste management and chemical waste handling procedures;  Provision of sufficient waste reception/ disposal points, of a suitable vermin-proof design that minimises windblown litter;  Arrangement for regular collection of waste for transport off-site and final disposal;  Appropriate measures to minimise windblown litter and dust during transportation of waste by either covering trucks or by transporting wastes in enclosed containers;  Regular cleaning and maintenance programme for drainage systems, sumps and oil interceptors;  A recording system for the amount of wastes generated, recycled and disposed (including the disposal sites) should be proposed; and A WMP should be prepared and should be submitted to the Engineer for approval. One may make reference to ETWB TCW No.	Construction Sites Construction Sites	Contractor		√		Waste Disposal Ordinance (WDO)
Construction I 6.6.1.3	genent Implication         Phase         Good Site Practices         Recommendations for good site practices during the construction phase include:         Nomination of approved personnel, such as a site manager, to be responsible for good site practices, and making arrangements for collection of all wastes generated at the site and effective disposal to an appropriate facility;         Training of site personnel in proper waste management and chemical waste handling procedures;         Provision of sufficient waste reception/ disposal points, of a suitable vermin-proof design that minimises windblown litter;         Arrangement for regular collection of waste for transport off-site and final disposal;         Appropriate measures to minimise windblown litter and dust during transportation of waste by either covering trucks or by transporting wastes in enclosed containers;         Regular cleaning and maintenance programme for drainage systems, sumps and oil interceptors;         A recording system for the amount of wastes generated, recycled and disposed (including the disposal sites) should be proposed; and         A WMP should be prepared and should be submitted to the Engineer for approval. One may make reference to ETWB TCW No. 19/2005 for details.				√ √		
Waste Manag Construction I 6.6.1.3 6.6.1.5	genent Implication         Phase         Good Site Practices         Recommendations for good site practices during the construction phase include:         Nomination of approved personnel, such as a site manager, to be responsible for good site practices, and making arrangements for collection of all wastes generated at the site and effective disposal to an appropriate facility;         Training of site personnel in proper waste management and chemical waste handling procedures;         Provision of sufficient waste reception/ disposal points, of a suitable vermin-proof design that minimises windblown litter;         Arrangement for regular collection of waste for transport off-site and final disposal;         Appropriate measures to minimise windblown litter and dust during transportation of waste by either covering trucks or by transporting wastes in enclosed containers;         Regular cleaning and maintenance programme for drainage systems, sumps and oil interceptors;         A recording system for the amount of wastes generated, recycled and disposed (including the disposal sites) should be proposed; and         A WMP should be prepared and should be submitted to the Engineer for approval. One may make reference to ETWB TCW No. 19/2005 for details.         Waste Reduction Measures				√		

	Environmental Protection Measures	Location / Duration of	Implementation	Implementation Stage*			
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
	Any unused chemicals or those with remaining functional capacity shall be recycled;						
	<ul> <li>Maximising the use of reusable steel formwork to reduce the amount of C&amp;D material;</li> </ul>						
	Prior to disposal of C&D waste, it is recommended that wood, steel and other metals shall be separated for re-use and / or recycling to minimise the quantity of waste to be disposed of to landfill;						
	Adopt proper storage and site practices to minimise the potential for damage to, or contamination of, construction materials;						
	Plan the delivery and stock of construction materials carefully to minimise the amount of surplus waste generated;						
	Adopt pre-cast construction method instead of cast-in-situ method for construction of concrete structures as much as possible; and						
	Minimise over ordering of concrete, mortars and cement grout by doing careful check before ordering.						
6.6.1.7	Storage of Waste	Construction Sites	Contractor		$\checkmark$		-
	Recommendations to minimise the impacts include:						
	Waste, such as soil, should be handled and stored well to ensure secure containment, thus minimising the potential of pollution;						
	Maintain and clean storage areas routinely;						
	Stockpiling area should be provided with covers and water spraying system to prevent materials from wind-blown or being washed away; and						
	Different locations should be designated to stockpile each material to enhance reuse.						
6.6.1.8	Collection of Waste	Construction Sites	Contractor				WDO; Waste Disposal (Charges for
	Licensed waste haulers should be employed for the collection and transportation of waste generated. The following measures should be enforced to minimise the potential adverse impacts:						Disposal of Construction Waste) Regulation; Land (Miscellaneous Provisions) Ordinance
	Remove waste in timely manner;						
	Waste collectors should only collect wastes prescribed by their permits;						
	Impacts during transportation, such as dust and odour, should be mitigated by the use of covered trucks or in enclosed containers;						
	<ul> <li>Obtain relevant waste disposal permits from the appropriate authorities, in accordance with the WDO (Cap. 354), Waste Disposal (Charges for Disposal of Construction Waste) Regulation (Cap. 345) and the Land (Miscellaneous Provisions) Ordinance (Cap. 28);</li> </ul>						
	· Waste should be disposed of at licensed waste disposal facilities; and						
	Maintain records of quantities of waste generated, recycled and disposed.						
6.6.1.10	Transportation of Waste	Transportation Route of	Contractor		$\checkmark$		DEVB TC(W) No. 6/2010
	In order to monitor the disposal of C&D materials at PFRFs and landfills and to control fly-tipping, a trip-ticket system should be established in accordance with DEVB TCW No. 6/2010. A recording system for the amount of waste generated, recycled and disposed, including the disposal sites, should also be set up. Warning signs should be put up to remind the designated disposal sites. CCTV should be installed at the vehicular entrance and exit of the site as additional measures to prevent fly-tipping.	Waste / Construction Phase					
6.6.1.12	Construction and Demolition Material	Construction Sites	Contractor	$\checkmark$	$\checkmark$		-
	Careful design, planning together with good site management can reduce over-ordering and generation of C&D materials such as concrete, mortar and cement grouts. Formwork should be designed to maximize the use of standard wooden panels, so that high reuse levels can be achieved. Alternatives such as steel formwork or plastic facing should be considered to increase the potential for reuse.						
6.6.1.13	The excavated material arising from site formation and foundation works should be reused on-site as backfilling material and for landscaping works as far as practicable. Other mitigation requirements are listed below:	Construction Sites	Contractor		V		WDO; ETWB TCW No.19/2005; ETWB TCW No. 6/2010
	• A WMP, which becomes part of the EMP, should be prepared in accordance with ETWB TCW No. 19/2005;						
	A recording system for the amount of wastes generated, recycled and disposed (including the disposal sites) should be adopted for easy tracking; and						
	<ul> <li>In order to monitor the disposal of C&amp;D materials at public filling facilities and landfills and to control fly-tipping, a trip-ticket system should be adopted (refer to DEVB TCW 06/2010).</li> </ul>						

		Location / Duration of	Implementation	Implei	mentation	Stage*	
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
6.6.1.14	It is recommended that specific areas should be provided by the Contractors for sorting and to provide temporary storage areas (if required) for the sorted materials. Control measures for temporary stockpiles on-site should be taken in order to minimise the noise, generation of dust and pollution of water. These measures include:	Construction Sites	Contractor		V		ETWB TCW No.19/2005
	Surface of stockpiled soil should be regularly wetted with water especially during dry season;						
	Disturbance of stockpile soil should be minimised;						
	· Stockpiled soil should be properly covered with tarpaulin especially when heavy storms are predicted; and						
	Stockpiling areas should be enclosed where space is available.						
6.6.1.15	The Contactor should prepare and implement an EMP in accordance with ETWB TCW No.19/2005, which describes the arrangements for avoidance, reuse, recovery, recycling, storage, collection, treatment and disposal of different categories of waste to be generated from construction activities. Such a management plan should incorporate site-specific factors, such as the designation of areas for segregation and temporary storage of reusable and recyclable materials. The EMP should be submitted to the Engineer for approval. The Contractor should implement waste management practices in the EMP throughout the construction stage of the Project. The EMP should be reviewed regularly and updated by the Contractor, preferably on a monthly basis.	Construction Sites	Contractor		$\checkmark$		ETWB TCW No.19/2005
6.6.1.16	The Contractor would be responsible for devising a system to work for on-site sorting of C&D materials and promptly removing all sorted and process materials arising from the construction activities to minimise temporary stockpiling on-site. The system should be included in the EMP identifying the source of generation, estimated quantity, arrangement for on-site sorting, collection, temporary storage areas and frequency of collection by recycling Contractors or frequency of removal off-site.	Construction Sites	Contractor		V		-
6.6.1.17 – 6.6.1.18	The sediment should be excavated, handled, transported and disposed of in a manner that would minimise adverse environmental impacts. To minimise sediment disposal, it is proposed to reuse the Type 1 sediment generated (e.g. as backfilling materials) as far as possible.	Construction Sites	Contractor		$\checkmark$		Air Pollution Control (Construction Dust) Regulation
	Requirements of the Air Pollution Control (Construction Dust) Regulation, where relevant, shall be adhered to during excavation, transportation and disposal of the sediment.						
6.6.1.19	Workers shall, if necessary, wear appropriate personal protective equipments (PPE) when handling contaminated sediments. Adequate washing and cleaning facilities shall also be provided on site.	Construction Sites	Contractor		$\checkmark$		-
6.6.1.20	For off-site disposal, the basic requirements and procedures specified under ETWB TC(W) No. 34/2002 shall be followed.	Transportation Route of Waste / Construction Phase	Contractor		$\checkmark$		Dumping at Sea Ordinance (DASO); ETWB TC(W) No. 34/2002
6.6.1.24	Stockpiling of contaminated sediments should be avoided as far as possible. If temporary stockpiling of contaminated sediments is necessary, the excavated sediment should be covered by tarpaulin and the area should be placed within earth bunds or sand bags to prevent leachate from entering the ground, nearby drains and surrounding water bodies. The stockpiles should be completely paved or covered by linings in order to avoid contamination to underlying soil or groundwater. Separate and clearly defined areas should be provided for stockpiling of contaminated and uncontaminated materials. Leachate, if any, should be collected and discharged according to the Water Pollution Control Ordinance (WPCO).	Construction sites	Contractor		V		WPCO
6.6.1.25	In order to minimise the potential odour / dust emissions during excavation and transportation of the sediment, the excavated sediments shall be wetted during excavation / material handling and shall be properly covered when placed on trucks or barges. Loading of the excavated sediment to the barge shall be controlled to avoid splashing and overflowing of the sediment slurry to the surrounding water.	Construction sites & transportation route of waste / Construction phase	Contractor		V		-
6.6.1.26	The barge transporting the sediments to the designated disposal sites shall be equipped with tight fitting seals to prevent leakage and shall not be filled to a level that would cause overflow of materials or laden water during loading or transportation. In addition, monitoring of the barge loading shall be conducted to ensure that loss of material does not take place during transportation. Transport barges or vessels shall be equipped with automatic self-monitoring devices as specified by the DEP.	Transportation route of waste / Construction phase	Contractor		$\checkmark$		-
6.6.1.27	Suitable containers compatible with the chemical wastes should be used, and incompatible chemicals should be stored separately. Appropriate labels should be securely attached on each chemical waste container indicating the corresponding chemical characteristics of the chemical waste, such as explosive, flammable, oxidizing, irritant, toxic, harmful, corrosive, etc. The Contractor shall employ a licensed collector to transport and dispose of the chemical wastes, to the licensed CWTC, or other licensed facilities, in accordance with the <i>Waste Disposal (Chemical Waste) (General) Regulation.</i>	Construction and Operation Phases	Contractor / Operator		$\checkmark$	V	ETWB TC(W) 19/2005; TC(W) 6/2010; WDO; Waste Disposal (Chemical Waste) (General) Regulation; Code of Practice on the Packaging, Labelling and Storage of Chemical Wastes
6.6.1.28	It is recommended to place clearly labelled recycling bins at designated locations with convenient access. Other general refuse should be separated from chemical and industrial waste by providing separated bins or skips for storage to maximise the recyclable volume.	Construction and Operation Phases	Contractor / Operator		$\checkmark$	V	Public Health and Municipal Services Ordinance (Cap.132)

		Location / Duration of	Implementation	Implementation Stage*			
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
	A reputable licensed waste collector should be employed to remove general refuse on a daily basis to minimise odour, pest and litter impacts.						
6.6.1.29	Should buildings are found with potential ACM, sufficient and reasonable lead time shall be allowed for preparation, vetting and implementation of Asbestos Investigation Report and Asbestos Abatement Plan in accordance with Air Pollution Control Ordinance before commencement of any demolition or site clearance work.	Demolition	Contractor		V		Code of Practice on Handling, Transportation and Disposal of Asbestos Waste; ProPECC PN 2/97 Handling of Asbestos Containing Materials in Buildings
Operation Pha	Se .						
6.6.2.2	The below good housekeeping practices for the proposed YLEPP should be followed to further ameliorate any odour impact from handling, collection, transportation and disposal of screenings, grits and sludge:	Operation Phase	Operator			$\checkmark$	WDO
	Screens should be cleaned regularly to remove any accumulated organic debris;						
	Screening and grit transfer systems should be flushed regularly with water to remove organic debris and grit;						
	Grit and screened materials should be transferred to closed containers;						
	Scum and grease collection wells and troughs should be emptied and flushed regularly to prevent putrefaction of accumulated organics;						
	Skim and remove floating solids and grease from primary clarifiers regularly;						
	Frequent sludge withdrawal from tanks is necessary to prevent the production of gases;						
	Organic waste should be transported to YLEPP by fully enclosed pipes or trucks to avoid odour nuisance;						
	<ul> <li>Sludge should be transported to the STF by water-tight containers to avoid H<sub>2</sub>S/odour emission and ingress of water into the containers which would lower the sludge dryness during transportation;</li> </ul>						
	Sludge cake should be transferred to closed containers ;						
	Sludge containers should be flushed with water regularly; and						
	Sludge trucks and containers should be washed thoroughly before leaving the YLEPP to avoid any odour nuisance during transportation.						
Land Contam	ination						
7.8.1.2 - 7.8.1.3; 7.8.2.1	Prior to the commencement of the SI works, a review of the Contamination Assessment Plan (CAP) should be conducted to confirm whether the proposed SI works (e.g. sampling locations, testing parameters etc.) are still valid. Supplementary CAP(s), presenting findings of the review, the latest site conditions and updated sampling strategy and testing protocol, should be submitted to EPD for endorsement. The SI works should be carried out according to EPD's agreed supplementary CAP(s). SI works should be carried out according to the supplementary CAP endorsed by EPD. Following completion of SI works and receipt of laboratory test results, Contamination Assessment Report(s) ((CAR)(s)) should be prepared to present the findings of the SI works and to contamination.	Existing YLSTW / Construction Phase (after decommissioning of the concerned facilities / areas but prior to the construction works at the concerned facilities / areas)	Project Proponent / Contractor		~		Guidance Note for Contaminated Land Assessment and Remediation; Practice Guide for Investigation and Remediation of Contaminated Land; Guidance Manual for Use of Risk-based Remediation Goals for Contaminated Land Management
	If contamination is identified, Remedial Action Plan(s) ((RAP)(s)) which provides details of the remedial actions for the identified contaminated soil and / or groundwater should be endorsed by EPD. The possible remediation methods are detailed in Section 5.2 of the CAP provided in <b>Appendix 7.1</b> of the EIA Report.						
	Remediation action, if necessary, will be carried out according to EPD endorsed RAP(s) and Remediation Report(s) (RR(s)) will be submitted after completion of the remediation action. The RR(s) should be endorsed by EPD prior to the commencement of construction works at the respective identified contaminated areas (if any).						
7.8.3.1	The mitigation measures will be recommended in the RAP and would typically include the following:	Project Site /	Contractor		V		Guidance Note for Contaminated Land Assessment and Remediation;
	Excavation profiles must be properly designed and executed with attention to the relevant requirements for environment, health and safety;	Construction Phase					Practice Guide for Investigation and Remediation of Contaminated Land;
	Excavation shall be carried out during dry season as far as possible to minimise contaminated runoff from contaminated soils;						

		Location / Duration of	Implementation	Imple	mentation	Stage*	
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
	Supply of suitable clean backfill material (or treated soil) after excavation;						Guidance Manual for Use of Risk-based
	<ul> <li>Stockpiling site(s) shall be lined with impermeable sheeting and bunded. Stockpiles shall be fully covered by impermeable sheeting to reduce dust emission. If this is not practicable due to frequent usage, regular watering shall be applied. However, watering shall be avoided on stockpiles of contaminated soil to minimise contaminated runoff.</li> </ul>						Remediation Goals for Contaminated Land Management
	Vehicles containing any excavated materials shall be suitably covered to limit potential dust emissions or contaminated wastewater run-off, and truck bodies and tailgates shall be sealed to prevent any discharge during transport or during wet conditions;						
	Speed control for the trucks carrying contaminated materials shall be enforced;						
	· Vehicle wheel and body washing facilities at the site's exist points shall be established and used; and						
	<ul> <li>Pollution control measures for air emissions (e.g. from biopile blower and handling of cement), noise emissions (e.g. from blower or earthmoving equipment), and water discharges (e.g. runoff control from treatment facility) shall be implemented and complied with relevant regulations and guidelines.</li> </ul>						
Ecological Imp	pact (Terrestrial and Aquatic)						
Construction Pl	nase						
8.10.2.1	Avoidance of Recognised Site of Conservation Importance	Project site / Construction	Project Proponent /	$\checkmark$	$\checkmark$		-
	Construction works are designed to be confined to the boundary of the existing YLSTW that direct impacts on all other sites of conservation importance within the assessment area, including the Ramsar Site, Priority Site, WCA, WBA, SSSI and CA would be avoided.	Phase	Contractor				
8.10.2.3 –	Avoidance of Demolition Works Using Breakers Mounted on Excavators and Percussive Piling during Dry Season	Construction sites /	Contractor		$\checkmark$		-
8.10.2.4	In order to minimise the construction noise disturbance on overwintering waterbirds, the noisy construction works, i.e. all percussive piling works and demolition using breakers mounted on excavators, would therefore be scheduled outside the dry season (i.e. November to March, which is the peak overwintering period of waterbirds).	Construction Phase					
8.10.2.5	Restriction of Construction Hours	Construction sites /	Contractor		$\checkmark$		-
	No construction activities with the use of PME should be conducted within 100m from any night roost confirmed by the pre-construction survey after 18:00 during wet season and 17:30 during dry season to avoid disturbance to the nearby ardeids night roosts.	Construction Phase					
8.10.3.2 -	Minimising Construction Noise Disturbance Impacts through Consideration of Alternative Construction Methods	Construction sites /	Contractor		$\checkmark$		-
8.10.3.3	Demolition using concrete crusher is quieter than demolition using breaker that its construction noise level is comparable to other general construction activities and concrete crusher would be used for demolition works to be undertaken during dry season months. The quieter foundation methods, including bored piling, raft foundation and shallow foundation, would be adopted as far as possible.	Construction Phase					
8.10.3.4 -	Minimising Construction Noise Disturbance Impacts Through Careful Phasing of Construction Activities	Project site / Construction	Project Proponent /	$\checkmark$	$\checkmark$		-
8.10.3.5	Percussive piling works and demolition using breakers mounted on excavators would typically be completed over two wet seasons and not be undertaken in the same construction zone at the same time to localise the construction disturbance and to reduce the duration of high level of disturbances on sensitive wetland habitats and associated waterbirds nearby each construction zone.	Phase	Contractor				
	Facilities in the eastern side of the Project site (i.e. Phase 1A and Phase 1B) are scheduled to be developed first that the new structures could screen the works in the middle and western parts of the site in later stage of the construction phase after the structures in Phase 1A and Phase 1B are completed, hence minimising the construction noise and human disturbance on sensitive wetland habitats adjacent to the Project site in Shan Pui River, including the confluence of Shan Pui River and Kam Tin River and ardeid night roost to the immediate east of the Project site.						
8.10.3.6 -	Minimising Construction Noise Disturbance Impacts through Use of Noise Barriers	Construction sites /	Contractor		$\checkmark$		-
8.10.3.8	Noise barriers with absorptive materials of about 4m high will be erected along the northern, eastern and western sides of the site, throughout the construction phase to screen the construction noise and human disturbance to the waterbirds foraging in ponds in Fung Lok Wai and Shan Pui River during construction phase.	Construction Phase					
	Adequate noise barriers should also be provided for demolition works using breakers mounted on excavators and percussive piling works, to further minimise the construction noise disturbance from these construction activities. Movable noise barriers should be provided to breaker mounted on excavator used for demolition works as discussed in Section 4.8 and acoustic mat should be provided to the piling plants around the rig.						

		Location / Duration of	Implementation	Imple	mentation	n Stage*		
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines	
	The contractor should provide enclosure for construction equipment, especially static plants, as appropriate to minimise the noise disturbance as far as practicable.							
8.10.3.9	Use of Quality Powered Mechanical Equipment	Construction sites /	Contractor		$\checkmark$		-	
	The contractor should source QPMEs for construction as far as practicable to further minimise the overall construction noise and other disturbance to the nearby wetland habitats and associated waterbirds to the maximum practical extent.	Construction Phase						
Ecology & Fis	heries Impact							
8.12.1.4, 9.7	Groundwater observation wells and recharge wells will be provided at the northern and western side of the site. Groundwater table will be closely monitored at the observation well. In case of any unlikely events of abnormal drawdown of groundwater table near the excavation area, groundwater dewatering will stop and water will be pumped into the recharge wells to recover the normal groundwater table as necessary.	Construction Phase	Contractor		~		-	
Fisheries Impa	act							
9.7	The implementation of good site practices during construction could minimise the potential water quality impacts from the land-based construction works. Mitigation measures recommended in the Water Quality Impact Assessment (Section 5) for controlling water quality impact would also serve to protect fisheries resources and activities from indirect impacts.	Construction and Operation Phase	Contractor and Operator		V	V	-	
Landscape an	d Visual Impact							
Table 10.11	Preservation of Existing Vegetation (CM1) All the existing Trees to be retained and not to be affected by the Project shall be carefully protected during construction accordance with DEVB TCW No. 7/2015 - Tree Preservation and the latest Guidelines on Tree Preservation during Development issued by GLTM Section of DevB. Any existing vegetation in landscaped areas and natural terrain not to be affected by the Project shall be carefully preserved.	Project site / Construction Phase	Project Proponent	V	V		DEVB TCW No. 7/2015; the latest Guidelines on Tree Transplanting issued by GLTM Section of DEVB	
Table 10.11	Transplanting of Affected Trees (CM2) Trees unavoidably affected by the works shall be transplanted as far as possible in accordance with DEVB TCW No. 7/2015 - Tree Preservation and the latest Guidelines on Tree Transplanting issued by GLTM Section of DevB.	Project site / Construction Phase	Project Proponent	V	V		DEVB TCW No. 7/2015; the latest Guidelines on Tree Transplanting issued by GLTM Section of DEVB	
Table 10.11	Compensatory Tree Planting (CM3) Any trees to be felled under the Project shall be compensated in accordance with DEVB TCW No. 7/2015 - Tree Preservation. For trees to be compensated on slopes, the guidelines for tree planting stipulated in GEO Publication No. 1/2011 will be followed.	Project site / Construction Phase	Project Proponent	V	V		DEVB TCW No. 7/2015; GEO Publication No. 1/2011	
Table 10.11	Control of Night-time Lighting Glare (CM4) All the night time lighting shall be avoided except for safety purpose. No light glare shall illuminate directly outside the site.	Project site / Construction Phase	Project Proponent		V		-	
Table 10.11	Erection of Decorative Screen Hoarding (CM5) Site hoardings, if any, shall be painted in dull green colour	Project site / Construction Phase	Project Proponent		V		-	
Table 10.11	Management of Construction Activities and Facilities (CM6) Construction activities shall be well scheduled and avoid powered mechanical equipment's operating simultaneously. All stockpiling areas and idled area shall be covered by tarpaulin sheet or hydroseeded as far as possible.	Project site / Construction Phase	Project Proponent		V		-	
Table 10.12	Roadside and Amenity Planting (OM1) Roadside amenity trees and understory planting to be planted along EVA and access roads within YLEPP	YLEPP / Operational Phase	Project Proponent, Operators	$\checkmark$		$\checkmark$	-	
Table 10.12	Infill Planting Proposals (OM2) Infill planting of trees, shrubs and/ or groundcovers shall be incorporated into the YLEPP layout where space is available.	YLEPP / Operational Phase	Project Proponent, Operators	1		$\checkmark$	-	
Table 10.12	Enhancement of Landscape Buffer (OM3) With the retained existing trees surrounding the YLSTW perimeter, thickening of understory plantings and/ or moundings in YLEPP will be created as landscape buffer to the surroundings as much as possible.	YLEPP / Operational Phase	Project Proponent, Operators	$\checkmark$		1	-	

	Environmental Part d' - M	Location / Duration of	Implementation	Imple	mentation	Stage*	
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	с	0	Relevant Legislation & Guidelines
Table 10.12	Control of Night-time Lighting Glare (OM4)	YLEPP / Operational Phase	Project Proponent,	$\checkmark$		$\checkmark$	-
	All the night time lighting shall be avoided except for safety purpose. No light glare shall illuminate directly outside the YLEPP.		Operators				
Table 10.12	Responsive Design of Building (OM5)	YLEPP	Project Proponent,	$\checkmark$		$\checkmark$	-
	Aesthetically pleasing design as regard to the form, material and finishes shall be incorporated to all buildings, engineering structures and associated infrastructure facilities so as to blend in the buildings and structures to the adjacent landscape and visual context.		Operators				
Hazard to Life							
Construction Ph	1856						
11.5.6.9- 11.5.6.12	<ul> <li>Implementation of those major construction works and movement of plants and vehicles would be stringently controlled to have a setback of at least 15m clear distance, or physical barrier with an empty digester / gas holder from the digesters / gas holders in operation;</li> </ul>	Project site / Construction Phase	Contractor	V		V	-
	<ul> <li>For those construction works to be carried out in close proximity to the 15m zone from digesters / gas holders in operation, the height of plants for those major construction shall be limited to 15m such that the plants would not damage digesters /gas holders in such incident as plant collapse or overturning;</li> </ul>						
	Whenever practicable, the construction sequence shall be arranged with empty unit(s) for separating the major construction works from these digesters / gas holders in use; and						
	Physical barriers such as concrete blocks shall be set up at the 15m zone in order to avoid those construction plants or vehicles from colliding to the digester / gas holder units in use.						
11.5.8	<ul> <li>Method statements and risk assessments shall be prepared and safety control measures shall be in place before commencement of work;</li> </ul>	Project site / Construction Phase	Contractor		$\checkmark$		-
	All work procedures shall be complied with the operating plant procedures or guidelines and regulatory requirements;						
	<ul> <li>Work permit system, on-site pre-work risk assessment and emergency response procedure shall be in place before commencement of work;</li> </ul>						
	All construction workers shall equip with appropriate personal protective equipment (PPE) when working at the Project Site;						
	Safety training and briefings shall be provided to all construction workers;						
	Regular site safety inspections shall be conducted during the construction phase of the Project;						
11.9.1.2	Ensure speed limit enforcement is specified in the contractor's method statement to limit the speed of construction vehicles on- site;	Project site / Construction Phase	Contractor		$\checkmark$		-
	Conduct speed checks to ensure enforcement of speed limits and to ensure adequate site access control;						
	A lifting plan, with detailed risk assessment, should be prepared and endorsed for heavy lifting of large equipment;						
	Vehicle crash barriers should be provided between the construction site and the operating biogas facilities;						
	<ul> <li>Ensure that a hazardous are classification study is conducted and hazardous area maps are updated before the start of the construction activities to ensure ignition sources are controlled during both construction and operation phases;</li> </ul>						
	<ul> <li>Ensure work permit system for hot work activities within the Project Site is specified in the contractor's method statement to minimize and control the ignition sources during the construction phase;</li> </ul>						
	Ensure effective communication system / protocol is in place between the contractors and the operation staff;						
	<ul> <li>Ensure the Project Construction Emergency Response Plan is integrated with the Emergency Response Plan for the YLEPP during construction phase. The plan should address stop work instructions to be promptly communicated to all construction workers performing hot works in case a confirmed biogas detection at the Project Site;</li> </ul>						
	<ul> <li>Ensure that the construction activities do not impede the functions of fire and gas detection system, fire protection system, muster areas, fire-fighting vehicle access and escape routes;</li> </ul>						
	<ul> <li>Ensure a Job Safety Analysis is conducted for construction activities of the Project during the construction phase, to identify and analyze hazards associated with the construction activities (e.g. lifting operations by cranes) onto the operating biogas facilities.</li> </ul>						

		Location / Duration of	Implementation	Implementation Stage*			
EIA Ref.	Environmental Protection Measures	Measures / Timing of Completion of Measures	Agent	Des	С	0	Relevant Legislation & Guidelines
	Potential risks of the construction activities shall be assessed, and risk precautionary measures shall be implemented in Contractor's works procedures.						
Operation Phas	Se Contraction of the second sec						
11.9.1.1	Process plant building should be provided with adequate number of gas detectors distributed over various areas of potential leak sources to provide adequate coverage.	YLEPP / Operational Phase	Project Proponent, Operators	$\checkmark$		V	-
	<ul> <li>All electrical equipment inside the building should be classified in accordance with the electrical area classification requirements. No unclassified electrical equipment should be used during operations or maintenance.</li> </ul>						
	<ul> <li>All safety valves should be designed to discharge the released fluid to a safe location and stop misdirection of fluid flows in order to avoid hazardous outcome.</li> </ul>						
	• Safety markings and crash barriers should be provided to the aboveground piping, digesters and gas holders near the entrance.						
	<ul> <li>Fixed crash barriers should be provided in areas where process equipment is adjacent to the internal roadway to protect against vehicle collision. Adequate warning signage and lighting should also be provided and maximum speed limit should also be in place.</li> </ul>						
	<ul> <li>Lightning protection installations should be installed following IEC 62305, BS EN 62305, AS/NZS 1768, NFPA 780 or equivalent standards.</li> </ul>						
	<ul> <li>Suitable fire extinguishers should be provided within the site. An External Water Spray System (EWSS) should be installed in appropriate areas, such as around the gasholders, digester and sulphur removal vessels. The facilities should also be equipped with fire and gas detection system and fire suppression system.</li> </ul>						
	Stringent procedures should be implemented to prohibit smoking or naked flames to be used on-site.						

\*Des = Design; C = Construction; O = Operation